



sikkens
WOOD COATINGS

Passion for wood

Wet and dry coat thicknesses

Opaque coating products

System-specific deviations are possible

| Product | Application | Wet coat thickness | Dry coat thickness |
|------------------------|-------------|----------------------------------|---------------------------------|
| Rubbol WP 194 13" DIN4 | 1x flow/dip | 1x approx. 20 - 30 μm | approx. 10 μm |
| Rubbol WP 194 13" DIN4 | 2x flow/dip | 2x approx. 30 μm | approx. 25 - 30 μm |
| Rubbol WM 274 13" DIN4 | 1x flow/dip | 1x approx. 20 - 30 μm | approx. 15 μm |
| Rubbol WP 193 | 1x spraying | 1x 100 - 120 μm | approx. 40 - 50 μm |
| Rubbol WP 151 | 1x spraying | 1x 100 - 120 μm | approx. 40 - 50 μm |
| Rubbol WM 270 | 1x spraying | 1x 120 - 150 μm | approx. 50 - 60 μm |
| Rubbol WF 361 | 3x painting | 3x approx. 60 μm | approx. 60 - 80 μm |
| Rubbol WF 373 | 2x spraying | 2x 150 μm | approx. 100 - 120 μm |
| Rubbol WF 375 | 2x spraying | 2x 150 μm | approx. 100 - 120 μm |
| Rubbol WF 378/380 | 1x spraying | 2x 150 μm | approx. 100 - 120 μm |
| Rubbol WF 378/380 | 1x spraying | 1x 300 μm | approx. 100 - 120 μm |
| Rubbol WF 382/387 | 2x spraying | 2x 150 μm | approx. 100 - 120 μm |



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|-------------------|-------------|-----------------|----------------------|
| Rubbol WF 382/387 | 1x spraying | 1x 300 µm | approx. 100 - 120 µm |
| Rubbol WF 390 | 1x spraying | 1x 150 - 200 µm | approx. 50 - 70 µm |

Transparent products

System-specific deviations are possible

| Product | Application | Wet coat thickness | Dry coat thickness |
|------------------|-------------|-----------------------|----------------------|
| Cetol WP 566 | 1x flow/dip | 1x approx. 10 µm | approx. 2 - 3 µm |
| Cetol WM 665 | 1x flow/dip | 1x approx. 20 - 30 µm | approx. 10 µm |
| Cetol WM 675 | 1x flow/dip | 1x approx. 20 - 30 µm | approx. 15 µm |
| Cetol WM 680 | 1x spraying | 1x 100 - 120 µm | approx. 30 - 40 µm |
| Cetol WF 748/758 | 2x spraying | 2x 100 - 120 µm | approx. 50 - 70 µm |
| Cetol WF 748/758 | 1x spraying | 1x 200 µm | approx. 50 - 60 µm |
| Cetol WF 761 | 3x painting | 3x approx. 60 µm | approx. 60 µm |
| Cetol WF 771 | 3x painting | 3x 20 - 30 µm | approx. 5 - 10 µm |
| Cetol WF 950/955 | 2x spraying | 2x 150 µm | approx. 100 - 120 µm |
| Cetol WF 950/955 | 1x spraying | 1x 300 µm | approx. 100 - 120 µm |



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| Cetol WF 952/957 | 2x spraying | 2x 150 µm | approx. 100 - 120 µm |
| Cetol WF 952/957 | 1x spraying | 1x 300 µm | approx. 100 - 120 µm |
| Cetol WF 973 | 2x spraying | 2x 150 µm | approx. 100 - 120 µm |
| Cetol WF 980 | 2x spraying | 2x 150 µm | approx. 100 - 120 µm |