



sikkens
WOOD COATINGS

Passion for wood

Viscosities of various dipping and flow products

DIN and ISO flow times in seconds
- Depending on the temperature -

	Material temperature	DIN 4 mm	ISO 3 mm
Cetol WV 880 BPD	15°C	11	24
	20°C	10.5	23.5
Cetol WV 885 BPD+	25°C	10.5	23
	30°C	10	22.5
Cetol SP 520	15°C	13.5	34
	20°C	13	32
	25°C	12.5	30
	30°C	12	28
Cetol WP 566	15°C	11	24
	20°C	10.5	23.5
	25°C	10.5	23
	30°C	10	22.5
Cetol WP 562 BPD	15°C	11	24.5
	20°C	11	24
Cetol WP 567 BPD	25°C	10.5	23
	30°C	10	22.5
Cetol WM 665	15°C	12.5	30
	20°C	12	28
	25°C	11.5	26
	30°C	11	24
Cetol WM 675	15°C	13	32
	20°C	12.5	30
	25°C	12	28
	30°C	11.5	26



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	Material temperature	DIN 4 mm	ISO 3 mm
Rubbol SP 110	15°C	15	36
	20°C	14	34
	25°C	13	32
	30°C	12	30
Rubbol WP 168 BPD	15°C	13	32
	20°C	12.5	31
Rubbol WP 194	25°C	12	30
	30°C	11	27
Rubbol WM 274	15°C	14	34
	20°C	13	32
	25°C	12	30
	30°C	11.5	28