

# Sikkens Wood Coatings

## Coating systems for wood substrates

### RFQ texts

#### Content

##### **Dimensionally stable wooden components (e.g., windows, doors, conservatories)**

Opaque system for coniferous woods and meranti (Standard system 1)  
Opaque system for coniferous woods and meranti (Standard system 2)  
Opaque system for coniferous woods and meranti (Standard system 3)  
Opaque system for coniferous woods and meranti (Standard system 4)  
Opaque system for coniferous woods and meranti (Duraflex system 1)  
Opaque system for coniferous woods and meranti (Duraflex system 2)  
Opaque system for coniferous woods and meranti (Duraflex system 3)  
Opaque system for coniferous woods and meranti (Duraflex system 4)  
Opaque system for tropical woods and hardwoods (Standard system 5)  
Opaque system for larch (Standard system 6)  
Opaque, insulating system for tropical woods and hardwoods (Standard system 7)  
Opaque system for tropical woods and hardwoods (Duraflex system 5)  
Opaque system for larch (Duraflex system 6)  
Opaque, insulating system for tropical woods and hardwoods (Duraflex system 7)

Staining system for coniferous woods and meranti (Standard system 1)  
Staining system for coniferous woods and meranti (Standard system 2)  
Staining system for coniferous woods and meranti (Standard system 3)  
Staining system for coniferous woods and meranti (Standard system 4)  
Staining system for coniferous woods and meranti (Duraflex system 1)  
Staining system for coniferous woods and meranti (Duraflex system 2)  
Staining system for coniferous woods and meranti (Duraflex system 3)  
Staining system for coniferous woods and meranti (Duraflex system 4)  
Staining system for tropical woods and hardwoods (Standard system 5)  
Staining system for oak and larch (Standard system 6)  
Staining system for tropical woods and hardwoods (Duraflex system 5)  
Staining system for oak and larch (Duraflex system 6)

##### **Components with limited dimensionally stability made of MDF (e.g., window sills)**

Opaque system (Standard system)

##### **Wooden components with limited dimensionally stability (e.g., profile boards)**

Opaque system (Standard system)  
Staining system (Standard system)

##### **Wooden components with limited dimensionally stability (e.g., purlins, rafters, balconies)**

Opaque system (Standard system)  
Staining system (Standard system)

| Ref<br>no.: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|-------------|-------------|---|--------------------|-----------|--------|-----------|
|             |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|             |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|             |             | <p><b>Opaque system for coniferous woods and meranti<br/>(Standard system 1)</b></p>  |                    |           |        |           |
|             |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnation of all wooden parts with <b>Sikkens Cetol WV 885 BPD+*</b><br/>alternatively with <b>Sikkens Cetol WV 880 BPD *</b></p> <p><b><u>Primer coat:</u></b><br/><b>Sikkens Rubbol WP 194</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Rubbol WF 380 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 378 satin gloss *</b><br/>alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or desired color<br/>(wet coat thickness 150 - 175 µm)</p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Rubbol WF 380 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 378 satin gloss *</b><br/>alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or desired color<br/>(wet coat thickness 150 - 175 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|--|--------------------|-----------|--------|-----------|
|                 |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>  |                    |           |        |           |
|                 |             | <p><b>Opaque system for coniferous woods and meranti<br/>(Standard system 2)</b></p>   |                    |           |        |           |
|                 |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnation of all wooden parts with <b>Sikkens Cetol WV 885 BPD+*</b><br/>alternatively with <b>Sikkens Cetol WV 880 BPD *</b></p> <p><b><u>Primer coat:</u></b><br/><b>Sikkens Rubbol WP 194</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Cetol WM 665</b></p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Rubbol WF 380 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 378 satin gloss *</b><br/>alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |  |                    |           |        |           |

| Ref<br>.<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|----------------------|-------------|---|--------------------|-----------|--------|-----------|
|                      |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                      |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|                      |             | <p><b>Opaque system for coniferous woods and meranti<br/>(Standard system 3)</b></p>  |                    |           |        |           |
|                      |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnating priming of all wooden parts<br/>with <b>Sikkens Rubbol WP 168 BPD</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Rubbol WF 380 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 378 satin gloss *</b><br/>alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or desired color<br/>(wet coat thickness 150 - 175 µm)</p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Rubbol WF 380 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 378 satin gloss *</b><br/>alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or desired color<br/>(wet coat thickness 150 - 175 µm)<br/><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                      |             |   |                    |           |        |           |

| Ref<br>.<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|----------------------|-------------|--|--------------------|-----------|--------|-----------|
|                      |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                      |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>  |                    |           |        |           |
|                      |             | <p><b>Opaque system for coniferous woods and meranti<br/>(Standard system 4)</b></p>   |                    |           |        |           |
|                      |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnating priming of all wooden parts<br/>with <b>Sikkens Rubbol WP 168 BPD</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Cetol WM 665</b></p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Rubbol WF 380 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 378 satin gloss *</b><br/>alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)<br/><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                      |             |  |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|--|--------------------|-----------|--------|-----------|
|                 |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>  |                    |           |        |           |
|                 |             | <p><b>Opaque system for coniferous woods and meranti<br/>(Duraflex system 1)</b></p>   |                    |           |        |           |
|                 |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnation of all wooden parts with <b>Sikkens Cetol WV 885 BPD+*</b><br/>alternatively with <b>Sikkens Cetol WV 880 BPD *</b></p> <p><b><u>Primer coat:</u></b><br/><b>Sikkens Rubbol WP 194</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Rubbol WF 382 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 387 satin gloss *</b></p> <p>white or desired color<br/>(wet coat thickness 150 - 175 µm)</p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Rubbol WF 382 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 387 satin gloss *</b></p> <p>white or desired color<br/>(wet coat thickness 150 - 175 µm)<br/><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |  |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|---|--------------------|-----------|--------|-----------|
|                 |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|                 |             | <p><b>Opaque system for coniferous woods and meranti<br/>(Duraflex system 2)</b></p>  |                    |           |        |           |
|                 |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnation of all wooden parts with <b>Sikkens Cetol WV 885 BPD+*</b><br/>alternatively with <b>Sikkens Cetol WV 880 BPD *</b></p> <p><b><u>Primer coat:</u></b><br/><b>Sikkens Rubbol WP 194</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Cetol WM 665 *</b><br/>alternatively with <b>Sikkens Cetol WM 675 *</b></p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Rubbol WF 382 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 387 satin gloss *</b></p> <p>white or desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)<br/><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |   |                    |           |        |           |

| Ref<br>.<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|----------------------|-------------|--|--------------------|-----------|--------|-----------|
|                      |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                      |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>  |                    |           |        |           |
|                      |             | <p><b>Opaque system for coniferous woods and meranti<br/>(Duraflex system 3)</b></p>   |                    |           |        |           |
|                      |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnating priming of all wooden parts<br/>with <b>Sikkens Rubbol WP 168 BPD</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Rubbol WF 382 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 387 satin gloss *</b></p> <p>white or desired color<br/>(wet coat thickness 150 - 175 µm)</p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Rubbol WF 382 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 387 satin gloss *</b></p> <p>white or desired color<br/>(wet coat thickness 150 - 175 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                      |             |  |                    |           |        |           |



| Ref<br>.<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|----------------------|-------------|---|--------------------|-----------|--------|-----------|
|                      |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                      |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|                      |             | <p><b>Opaque system for coniferous woods and meranti<br/>(Duraflex system 4)</b></p>  |                    |           |        |           |
|                      |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnating priming of all wooden parts<br/>with <b>Sikkens Rubbol WP 168 BPD</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Cetol WM 665 *</b><br/>alternatively with <b>Sikkens Cetol WM 675 *</b></p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Rubbol WF 382 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 387 satin gloss *</b></p> <p>white or desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                      |             |   |                    |           |        |           |

| Ref<br>.<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|----------------------|-------------|--|--------------------|-----------|--------|-----------|
|                      |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                      |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>  |                    |           |        |           |
|                      |             | <p><b>Opaque system for tropical woods and hardwoods<br/>(Standard system 5)</b></p>   |                    |           |        |           |
|                      |             | <p>This coating system is particularly suitable for resinous coniferous woods, or bleeding woods such as oak, teak or other tropical woods.</p> <p><b>Primer coat:</b><br/>with <b>Sikkens Rubbol WP 110 *</b> (contains solvent)<br/>alternatively with <b>Sikkens Rubbol WP 194 *</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b>Mid coat:</b><br/>with <b>Sikkens Rubbol WM 270</b></p> <p>white<br/>(wet coat thickness 100 - 150 µm)</p> <p><b>Topcoat:</b><br/>with <b>Sikkens Rubbol WF 380 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 378 satin gloss *</b><br/>alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or desired color<br/>(wet coat thickness 175 - 200 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                      |             |  |                    |           |        |           |

| Ref<br>.<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|----------------------|-------------|---|--------------------|-----------|--------|-----------|
|                      |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                      |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|                      |             | <p><b>Opaque system for larch</b><br/>(Standard system 6)</p>   |                    |           |        |           |
|                      |             | <p><b>Primer coat:</b><br/><b>Sikkens Rubbol WP 194</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b>Mid coat:</b><br/>with <b>Sikkens Cetol WM 675 *</b><br/>alternatively with <b>Sikkens Cetol WM 680 *</b></p> <p><b>Topcoat:</b><br/>with <b>Sikkens Rubbol WF 380 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 378 satin gloss *</b><br/>alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                      |             |   |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|--|--------------------|-----------|--------|-----------|
|                 |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>  |                    |           |        |           |
|                 |             | <p><b>Opaque, insulating system for tropical woods and hardwoods (Standard system 7)</b></p>   |                    |           |        |           |
|                 |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnation of all wooden parts with <b>Sikkens Cetol WV 885 BPD+*</b><br/>alternatively with <b>Sikkens Cetol WV 880 BPD *</b></p> <p><b><u>Primer coat:</u></b><br/><b>Sikkens Rubbol WP 151</b></p> <p>(wet coat thickness approx. 100 - 125 µm)</p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Rubbol WF 380 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 378 satin gloss *</b><br/>alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or desired color<br/>(wet coat thickness approx. 125 - 150 µm)</p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Rubbol WF 380 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 378 satin gloss *</b><br/>alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or desired color<br/>(wet coat thickness approx. 125 - 150 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |  |                    |           |        |           |

| Ref<br>.<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|----------------------|-------------|---|--------------------|-----------|--------|-----------|
|                      |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                      |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|                      |             | <p><b>Opaque system for tropical woods and hardwoods<br/>(Duraflex system 5)</b></p>  |                    |           |        |           |
|                      |             | <p>This coating system is particularly suitable for resinous coniferous woods, or bleeding woods such as oak, teak or other tropical woods.</p> <p><b>Primer coat:</b><br/>with <b>Sikkens Rubbol WP 110 *</b> (contains solvent)<br/>alternatively with <b>Sikkens Rubbol WP 151 *</b><br/>alternatively with <b>Sikkens Rubbol WP 194 *</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b>Mid coat:</b><br/>with <b>Sikkens Rubbol WM 270</b></p> <p>white<br/>(wet coat thickness approx. 100 - 150 µm)</p> <p><b>Topcoat:</b><br/>with <b>Sikkens Rubbol WF 382 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 387 satin gloss *</b></p> <p>white or desired color<br/>(wet coat thickness 175 - 200 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                      |             |   |                    |           |        |           |
|                      |             |   |                    |           |        |           |

| Ref<br>.<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|----------------------|-------------|---|--------------------|-----------|--------|-----------|
|                      |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                      |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|                      |             | <p><b>Opaque system for larch</b><br/>(Duraflex system 6)</p>   |                    |           |        |           |
|                      |             | <p><b>Primer coat:</b><br/>with <b>Sikkens Rubbol WP 151 *</b><br/>alternatively with <b>Sikkens Rubbol WP 194 *</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b>Mid coat:</b><br/>with <b>Sikkens Cetol WM 675 *</b><br/>alternatively with <b>Sikkens Cetol WM 680 *</b></p> <p><b>Topcoat:</b><br/>with <b>Sikkens Rubbol WF 382 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 387 satin gloss *</b></p> <p>white or desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                      |             |   |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|--|--------------------|-----------|--------|-----------|
|                 |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>  |                    |           |        |           |
|                 |             | <p><b>Opaque, insulating system for coniferous woods and hardwoods (Duraflex system 7)</b></p>   |                    |           |        |           |
|                 |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnation of all wooden parts with <b>Sikkens Cetol WV 885 BPD+*</b><br/>alternatively with <b>Sikkens Cetol WV 880 BPD *</b></p> <p><b><u>Primer coat:</u></b><br/><b>Sikkens Rubbol WP 151</b></p> <p>(wet coat thickness approx. 100 - 125 µm)</p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Rubbol WF 382 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 387 satin gloss *</b></p> <p>white or desired color<br/>(wet coat thickness approx. 125 - 150 µm)</p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Rubbol WF 382 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 387 satin gloss *</b></p> <p>white or desired color<br/>(wet coat thickness approx. 125 - 150 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |  |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|---|--------------------|-----------|--------|-----------|
|                 |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|                 |             | <p><b>Staining system for coniferous woods and meranti<br/>(Standard system 1)</b></p>  |                    |           |        |           |
|                 |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnation of all wooden parts with <b>Sikkens Cetol WV 885 BPD+*</b><br/>alternatively with <b>Sikkens Cetol WV 880 BPD *</b></p> <p><b><u>Primer coat:</u></b><br/>with <b>Sikkens Cetol WP 566</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Cetol WF 950 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 955 satin gloss *</b></p> <p>in the desired color<br/>(wet coat thickness 150 - 175 µm)</p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Cetol WF 950 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 955 satin gloss *</b></p> <p>in the desired color<br/>(wet coat thickness 150 - 175 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |   |                    |           |        |           |
|                 |             |   |                    |           |        |           |



| Ref<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|---|--------------------|-----------|--------|-----------|
|                 |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|                 |             | <p><b>Staining system for coniferous woods and meranti<br/>(Standard system 2)</b></p>  |                    |           |        |           |
|                 |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnation of all wooden parts with <b>Sikkens Cetol WV 885 BPD+*</b><br/>alternatively with <b>Sikkens Cetol WV 880 BPD *</b></p> <p><b><u>Primer coat:</u></b><br/>with <b>Sikkens Cetol WP 566</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Cetol WM 665</b></p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Cetol WF 950 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 955 satin gloss *</b></p> <p>in the desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |   |                    |           |        |           |
|                 |             |   |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|---|--------------------|-----------|--------|-----------|
|                 |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|                 |             | <p><b>Staining system for coniferous woods and meranti<br/>(Standard system 3)</b></p>  |                    |           |        |           |
|                 |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnating priming of all wooden parts<br/>with <b>Sikkens Cetol WP 567 BPD</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Cetol WF 950 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 955 satin gloss *</b></p> <p>in the desired color<br/>(wet coat thickness 150 - 175 µm)</p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Cetol WF 950 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 955 satin gloss *</b></p> <p>in the desired color<br/>(wet coat thickness 150 - 175 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |   |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|---|--------------------|-----------|--------|-----------|
|                 |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|                 |             | <p><b>Staining system for coniferous woods and meranti<br/>(Standard system 4)</b></p>  |                    |           |        |           |
|                 |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnating priming of all wooden parts<br/>with <b>Sikkens Cetol WP 567 BPD</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Cetol WM 665</b></p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Cetol WF 950 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 955 satin gloss *</b></p> <p>in the desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |   |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|---|--------------------|-----------|--------|-----------|
|                 |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|                 |             | <p><b>Staining system for coniferous woods and meranti<br/>(Duraflex system 1)</b></p>  |                    |           |        |           |
|                 |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnation of all wooden parts with <b>Sikkens Cetol WV 885 BPD+*</b><br/>alternatively with <b>Sikkens Cetol WV 880 BPD *</b></p> <p><b><u>Primer coat:</u></b><br/>with <b>Sikkens Cetol WP 566</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Cetol WF 952 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 957 satin gloss *</b></p> <p>in the desired color<br/>(wet coat thickness 150 - 175 µm)</p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Cetol WF 952 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 957 satin gloss *</b></p> <p>in the desired color<br/>(wet coat thickness 150 - 175 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |   |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|--|--------------------|-----------|--------|-----------|
|                 |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>  |                    |           |        |           |
|                 |             | <p><b>Staining system for coniferous woods and meranti<br/>(Duraflex system 2)</b></p>   |                    |           |        |           |
|                 |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnation of all wooden parts with <b>Sikkens Cetol WV 885 BPD+*</b><br/>alternatively with <b>Sikkens Cetol WV 880 BPD *</b></p> <p><b><u>Primer coat:</u></b><br/>with <b>Sikkens Cetol WP 566</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Cetol WM 665 *</b><br/>alternatively with <b>Sikkens Cetol WM 675 *</b></p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Cetol WF 952 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 957 satin gloss *</b></p> <p>in the desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |  |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|---|--------------------|-----------|--------|-----------|
|                 |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|                 |             | <p><b>Staining system for coniferous woods and meranti<br/>(Duraflex system 3)</b></p>  |                    |           |        |           |
|                 |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnating priming of all wooden parts<br/>with <b>Sikkens Cetol WP 567 BPD</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Cetol WF 952 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 957 satin gloss *</b></p> <p>in the desired color<br/>(wet coat thickness 150 - 175 µm)</p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Cetol WF 952 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 957 satin gloss *</b></p> <p>in the desired color<br/>(wet coat thickness 150 - 175 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |   |                    |           |        |           |

| Ref<br>.<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|----------------------|-------------|--|--------------------|-----------|--------|-----------|
|                      |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                      |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>  |                    |           |        |           |
|                      |             | <p><b>Staining system for coniferous woods and meranti<br/>(Duraflex system 4)</b></p>   |                    |           |        |           |
|                      |             | <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnating priming of all wooden parts<br/>with <b>Sikkens Cetol WP 567 BPD</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Cetol WM 665 *</b><br/>alternatively with <b>Sikkens Cetol WM 675 *</b></p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Cetol WF 952 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 957 satin gloss *</b></p> <p>in the desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                      |             |  |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|---|--------------------|-----------|--------|-----------|
|                 |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|                 |             | <p><b>Staining system for tropical woods and hardwoods<br/>(Standard system 5)</b></p>  |                    |           |        |           |
|                 |             | <p>This coating system is particularly suitable for resinous coniferous woods, or bleeding woods such as oak, teak or other tropical woods.</p> <p><b>Primer coat:</b><br/>with <b>Sikkens Cetol SP 520 *</b><br/>alternatively with <b>Sikkens Cetol WP 566 *</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints with <b>Sikkens Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b>Mid coat:</b><br/>with <b>Sikkens Cetol WM 675 *</b><br/>alternatively with <b>Sikkens Cetol WM 680 *</b></p> <p><b>Topcoat:</b><br/>with <b>Sikkens Cetol WF 950 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 955 satin gloss *</b></p> <p>in the desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |   |                    |           |        |           |



| Ref<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|--|--------------------|-----------|--------|-----------|
|                 |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>  |                    |           |        |           |
|                 |             | <p><b>Staining system for oak and larch</b><br/>(Standard system 6)</p>  |                    |           |        |           |
|                 |             | <p><b>Primer coat:</b><br/>with <b>Sikkens Cetol WP 566</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b>Mid coat:</b><br/>with <b>Sikkens Cetol WM 675 *</b><br/>alternatively with <b>Sikkens Cetol WM 680 *</b></p> <p><b>Topcoat:</b><br/>with <b>Sikkens Cetol WF 950 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 955 satin gloss *</b></p> <p>white or desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |  |                    |           |        |           |

| Ref<br>. No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|-------------------|-------------|---|--------------------|-----------|--------|-----------|
|                   |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                   |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>   |                    |           |        |           |
|                   |             | <p><b>Staining system for tropical woods and hardwoods<br/>(Duraflex system 5)</b></p>  |                    |           |        |           |
|                   |             | <p>This coating system is particularly suitable for resinous coniferous woods, or bleeding woods such as oak, teak or other tropical woods.</p> <p><b>Primer coat:</b><br/>with <b>Sikkens Cetol SP 520 *</b><br/>alternatively with <b>Sikkens Cetol WP 566 *</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b>Mid coat:</b><br/>with <b>Sikkens Cetol WM 675 *</b><br/>alternatively with <b>Sikkens Cetol WM 680 *</b></p> <p><b>Topcoat:</b><br/>with <b>Sikkens Cetol WF 952 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 957 satin gloss *</b></p> <p>in the desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                   |             |   |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|--|--------------------|-----------|--------|-----------|
|                 |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p> <hr/> <p><b>Staining system for oak and larch</b><br/>(Standard system 6)</p> <hr/> <p><b>Primer coat:</b><br/>with <b>Sikkens Cetol WP 566</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b>Mid coat:</b><br/>with <b>Sikkens Cetol WM 675 *</b><br/>alternatively with <b>Sikkens Cetol WM 680 *</b></p> <p><b>Topcoat:</b><br/>with <b>Sikkens Cetol WF 950 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 955 satin gloss *</b></p> <p>white or desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |  |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|--|--------------------|-----------|--------|-----------|
|                 |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Dimensionally stable wooden components<br/>e.g., windows, front doors, conservatories</b></p>  |                    |           |        |           |
|                 |             | <p><b>Staining system for oak and larch</b><br/>(Duraflex system 6)</p>  |                    |           |        |           |
|                 |             | <p><b>Primer coat:</b><br/>with <b>Sikkens Cetol WP 566 *</b></p> <p><b>Intermediate sanding</b>, then seal the V-joints<br/>with <b>Sikkens Kodrin WV 472 *</b><br/>alternatively with <b>Sikkens Kodrin WV 457 *</b><br/>and seal the end-grain with <b>Sikkens KODRIN WV 456</b></p> <p><b>Mid coat:</b><br/>with <b>Sikkens Cetol WM 675 *</b><br/>alternatively with <b>Sikkens Cetol WM 680 *</b></p> <p><b>Topcoat:</b><br/>with <b>Sikkens Cetol WF 952 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 957 satin gloss *</b></p> <p>white or desired color<br/>(wet film thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |  |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|---|--------------------|-----------|--------|-----------|
|                 |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Wooden parts with limited dimensional stability made of MDF (e.g., window sills)</b></p> <hr/> <p><b>Opaque system for MDF</b></p> <hr/> <p><b>Primer coat:</b><br/> <b>Sikkens Rubbol WP 151</b></p> <p>(wet coat thickness approx. 100 - 125 µm)</p> <p><b>Intermediate sanding</b>, then seal joints<br/> with <b>Sikkens Kodrin WV 457 *</b><br/> alternatively with <b>Sikkens Kodrin WV 458 *</b><br/> and seal the edges with <b>Sikkens KODRIN WV 456</b></p> <p><b>Mid coat:</b><br/> with <b>Sikkens Rubbol WM 270 *</b><br/> alternatively with <b>Sikkens Rubbol WF 373 satin gloss *</b><br/> alternatively with <b>Sikkens Rubbol WF 380 satin matt *</b><br/> alternatively with <b>Sikkens Rubbol WF 378 satin gloss *</b><br/> alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or desired color<br/> (wet coat thickness approx. 125 - 150 µm)</p> <p><b>Topcoat:</b><br/> with <b>Sikkens Rubbol WF 373 satin gloss *</b><br/> alternatively with <b>Sikkens Rubbol WF 380 satin matt *</b><br/> alternatively with <b>Sikkens Rubbol WF 378 satin gloss *</b><br/> alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or desired color<br/> (wet coat thickness approx. 125 - 150 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/> please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |   |                    |           |        |           |

| Ref<br>.<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|----------------------|-------------|--|--------------------|-----------|--------|-----------|
|                      |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                      |             | <p><b>Wooden parts with limited dimensional stability<br/>(e.g., profile boards)</b></p> <hr/> <p><b>Opaque system</b> (Standard system)</p> <hr/> <p><b>Preparing the substrate:</b><br/>Pre-sanding of wood surfaces</p> <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnation of all wooden parts with <b>Sikkens Cetol WV 885 BPD+*</b><br/>alternatively with <b>Sikkens Cetol WV 880 BPD *</b></p> <p><b><u>Primer coat:</u></b><br/>with <b>Sikkens Rubbol WF 360 satin matt</b></p> <p>white or desired color<br/>(wet coat thickness 100 - 120 µm)</p> <p><b>Intermediate sanding</b></p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Rubbol WF 360 satin matt</b></p> <p>white or desired color<br/>(wet coat thickness 100 - 120 µm)</p> <p>After installation, coat all end-grain and cut areas<br/>2 times<br/>with <b>Sikkens Rubbol WF 360 satin matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 361 satin matt *</b></p> <p><b>The total dry coat thickness must be at least 60 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                      |             |  |                    |           |        |           |

| Ref<br>No.<br>: | Num-<br>ber | Object  | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|---|--------------------|-----------|--------|-----------|
|                 |             |   | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Wooden parts with limited dimensional stability<br/>(e.g., profile boards)</b></p> <hr/> <p><b>Staining system</b> (Standard system)</p> <hr/> <p><b>Preparing the substrate:</b><br/>Pre-sanding of wood surfaces</p> <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnation of all wooden parts with <b>Sikkens Cetol WV 885 BPD+*</b><br/>alternatively with <b>Sikkens Cetol WV 880 BPD *</b></p> <p><b><u>Primer coat:</u></b><br/>with <b>Sikkens Cetol WF 791 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 792 matt *</b></p> <p>in the desired color<br/>(wet coat thickness 80 - 120 µm)</p> <p><b>Intermediate sanding</b></p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Cetol WF 791 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 792 matt *</b></p> <p>in the desired color<br/>(wet coat thickness 80 - 120 µm)</p> <p>After installation, coat all end-grain and cut areas<br/>2 times<br/>with <b>Sikkens Cetol WF 791 satin matt *</b><br/>alternatively with <b>Sikkens Cetol WF 792 matt *</b><br/>alternatively with <b>Sikkens Rubbol WF 761 satin matt *</b></p> <p><b>The total dry coat thickness must be at least 60 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |   |                    |           |        |           |

| Ref<br>.<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|----------------------|-------------|--|--------------------|-----------|--------|-----------|
|                      |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                      |             | <p><b>Wooden parts with limited dimensional stability<br/>(e.g., purlins, rafters, balconies)</b></p> <hr/> <p><b>Opaque system</b> (Standard system)</p> <hr/> <p><b>Preparing the substrate:</b><br/>Pre-sanding of wood surfaces</p> <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnation of all wooden parts with <b>Sikkens Cetol WV 885 BPD+*</b><br/>alternatively with <b>Sikkens Cetol WV 880 BPD *</b></p> <p><b><u>Primer coat:</u></b><br/>with <b>Sikkens Rubbol WF 361 satin matt</b></p> <p>white or desired color<br/>(wet coat thickness approx. 60 - 80 µm)</p> <p><b>Intermediate sanding</b></p> <p>Mid coat:<br/>with <b>Sikkens Rubbol WF 361 satin matt</b></p> <p>white or desired color<br/>(wet coat thickness approx. 60 - 80 µm)</p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Rubbol WF 361 satin matt</b></p> <p>white or desired color<br/>(wet coat thickness approx. 60 - 80 µm)</p> <p>After installation, coat all end-grain and cut areas<br/>2 times<br/>alternatively with <b>Sikkens Rubbol WF 361 satin matt *</b></p> <p><b>The total dry coat thickness must be at least 60 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                      |             |  |                    |           |        |           |



| Ref<br>No.<br>: | Num-<br>ber | Object   | Amount<br>per unit |           | Amount |           |
|-----------------|-------------|--|--------------------|-----------|--------|-----------|
|                 |             |  | €                  | Cent<br>s | €      | Cent<br>s |
|                 |             | <p><b>Wooden parts with limited dimensional stability<br/>(e.g., purlins, rafters, balconies)</b></p> <hr/> <p><b>Staining system</b> (Standard system)</p> <hr/> <p><b>Preparing the substrate:</b><br/>Pre-sanding of wood surfaces</p> <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b><br/>Impregnation of all wooden parts with <b>Sikkens Cetol WV 885 BPD+*</b><br/>alternatively with <b>Sikkens Cetol WV 880 BPD *</b></p> <p><b><u>Primer coat:</u></b><br/>with <b>Sikkens Cetol WF 761 satin matt</b></p> <p>in the desired color<br/>(wet coat thickness approx. 60 - 80 µm)</p> <p><b>Intermediate sanding</b></p> <p><b><u>Mid coat:</u></b><br/>with <b>Sikkens Cetol WF 761 satin matt</b></p> <p>in the desired color<br/>(wet coat thickness approx. 60 - 80 µm)</p> <p><b><u>Topcoat:</u></b><br/>with <b>Sikkens Cetol WF 761 satin matt</b></p> <p>in the desired color<br/>(wet coat thickness approx. 60 - 80 µm)</p> <p>After installation, coat all end-grain and cut areas<br/>2 times<br/>alternatively with <b>Sikkens Cetol WF 761 satin matt</b></p> <p><b>The total dry coat thickness must be at least 60 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions,<br/>please refer to the current technical data sheets.</p> |                    |           |        |           |
|                 |             |  |                    |           |        |           |