

Sikkens Wood Coatings

Coating systems for Wooden Elements

RFQ texts

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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|---|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Opaque system for coniferous woods and Meranti (Standard-system 1)</p> | | | | |
| | | <p><u>Impregnation</u> as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p><u>Primer:</u> with Sikkens Rubbol WP 1900-02</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p><u>Mid-coat:</u> with Sikkens Rubbol WF 3300-03-20 semi matt * alternatively: Sikkens Rubbol WF 3310-03-25 semi matt * alternatively: Sikkens Rubbol WF 3310-03-35 semi gloss * alternatively with Sikkens Rubbol WF 375 glossy *</p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p><u>Top-coat:</u> with Sikkens Rubbol WF 3300-03-20 semi matt * alternatively: Sikkens Rubbol WF 3310-03-25 semi matt * alternatively: Sikkens Rubbol WF 3310-03-35 semi gloss * alternatively with Sikkens Rubbol WF 375 glossy *</p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Opaque system for coniferous woods and Meranti (Standard-system 2)</p> | | | | |
| | | <p><u>Impregnation</u> as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p><u>Primer:</u> with Sikkens Rubbol WP 1900-02</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p><u>Mid-coat:</u> with Sikkens Rubbol WP 1900-02 * alternatively with Sikkens Rubbol WP 193 * alternatively with Sikkens Rubbol WP 198 * alternatively for Meranti: Sikkens Rubbol WM 270 *</p> <p>spray products: (wet layer thickness 125 - 150 µm)</p> <p><u>Top-coat:</u> with Sikkens Rubbol WF 3300-03-20 semi matt * alternatively: Sikkens Rubbol WF 3310-03-25 semi matt * alternatively: Sikkens Rubbol WF 3310-03-35 semi gloss * alternatively with Sikkens Rubbol WF 375 glossy *</p> <p>white or in desired color (wet layer thickness 2x 150 µm or 1x 275 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Opaque system for coniferous woods and Meranti (Standard-system 3)</p> | | | | |
| | | <p>Impregnation as per DIN 68 800 Part 3: All wooden parts with impregnating primer Sikkens Rubbol WP 168 BPD * alternatively with Sikkens Cetol WP 567 BPD *</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Rubbol WF 3300-03-20 semi matt * alternatively: Sikkens Rubbol WF 3310-03-25 semi matt * alternatively: Sikkens Rubbol WF 3310-03-35 semi gloss * alternatively with Sikkens Rubbol WF 375 glossy *</p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p>Top-coat: with Sikkens Rubbol WF 3300-03-20 semi matt * alternatively: Sikkens Rubbol WF 3310-03-25 semi matt * alternatively: Sikkens Rubbol WF 3310-03-35 semi gloss * alternatively with Sikkens Rubbol WF 375 glossy *</p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Opaque system for coniferous woods and Meranti (Standard-system 4)</p> | | | | |
| | | <p>Impregnation as per DIN 68 800 Part 3: All wooden parts with impregnating primer Sikkens Rubbol WP 168 BPD * alternatively with Sikkens Cetol WP 567 BPD *</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: mit Sikkens Rubbol WP 1900-02 * alternatively with Sikkens Rubbol WP 193 * alternatively with Sikkens Rubbol WP 198 * alternatively for Meranti: Sikkens Rubbol WM 270 *</p> <p>spray products: (wet layer thickness 125 - 150 µm)</p> <p>Top-coat: with Sikkens Rubbol WF 3300-03-20 semi matt * alternatively: Sikkens Rubbol WF 3310-03-25 semi matt * alternatively: Sikkens Rubbol WF 3310-03-35 semi gloss * alternatively with Sikkens Rubbol WF 375 glossy *</p> <p>white or in desired color (wet layer thickness 2x 150 µm or 1x 275 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Opaque system for coniferous woods and Meranti (Duraflex-system 1)</p> | | | | |
| | | <p><u>Impregnation</u> as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p><u>Primer:</u> with Sikkens Rubbol WP 1900-02</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p><u>Mid-coat:</u> with Sikkens Rubbol WF 382 seidenmatt * alternatively with Sikkens Rubbol WF 387 seidenglänzend *</p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p><u>Top-coat:</u> with Sikkens Rubbol WF 382 seidenmatt * alternatively with Sikkens Rubbol WF 387 seidenglänzend *</p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Opaque system for coniferous woods and Meranti (Duraflex-system 2)</p> | | | | |
| | | <p><u>Impregnation</u> as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p><u>Primer:</u> with Sikkens Rubbol WP 1900-02</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p><u>Mid-coat:</u> with Sikkens Rubbol WP 1900-02 * alternatively with Sikkens Rubbol WP 193 * alternatively with Sikkens Rubbol WP 198 * alternatively for Meranti: Sikkens Rubbol WM 270 *</p> <p>spray products: (wet layer thickness 125 - 150 µm)</p> <p><u>Top-coat:</u> with Sikkens Rubbol WF 382 seidenmatt * alternatively: Sikkens Rubbol WF 387 seidenglänzend *</p> <p>white or in desired color (wet layer thickness 2x 150 µm or 1x 275 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Impregnation as per DIN 68 800 Part 3: All wooden parts with impregnating primer Sikkens Rubbol WP 168 BPD * alternatively with Sikkens Cetol WP 567 BPD *</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Rubbol WF 382 seidenmatt * alternatively: Sikkens Rubbol WF 387 seidenglänzend *</p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p>Top-coat: with Sikkens Rubbol WF 382 seidenmatt * alternatively: Sikkens Rubbol WF 387 seidenglänzend *</p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Opaque system for coniferous woods and Meranti (Duraflex-system 4)</p> | | | | |
| | | <p>Impregnation as per DIN 68 800 Part 3: All wooden parts with impregnating primer Sikkens Rubbol WP 168 BPD * alternatively with Sikkens Cetol WP 567 BPD *</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Rubbol WP 1900-02 * alternatively with Sikkens Rubbol WP 193 * alternatively with Sikkens Rubbol WP 198 * alternatively for Meranti: Sikkens Rubbol WM 270 *</p> <p>spray products: (wet layer thickness 125 - 150 µm)</p> <p>Top-coat: with Sikkens Rubbol WF 382 seidenmatt * alternatively: Sikkens Rubbol WF 387 seidenglänzend *</p> <p>white or in desired color (wet layer thickness 2x 150 µm or 1x 275 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Opaque system for tropical woods and hardwoods (Standard-system 5)</p> <p>This coating system is particularly suitable for bleeding woods such as Oak, Robinia, Teak or other tropical woods.</p> <p>Primer: with Sikkens Rubbol SP 110 * (lösemittelhaltig) alternatively with Sikkens Rubbol WP 1900-02 *</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Rubbol WP 151 * alternatively with Sikkens Rubbol WM 270 *</p> <p>(wet layer thickness 125 - 150 µm)</p> <p>Top-coat: with Sikkens Rubbol WF 3300-03-20 semi matt * alternatively: Sikkens Rubbol WF 3310-03-25 semi matt * alternatively: Sikkens Rubbol WF 3310-03-35 semi gloss * alternatively with Sikkens Rubbol WF 375 glossy *</p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Opaque system for Larch (Standard-system 6)</p> | | | | |
| | | <p>Primer: with Sikkens Rubbol WP 1900-02</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: mit Sikkens Rubbol WP 151 * alternativ mit Sikkens Rubbol WP 198 * alternativ mit Sikkens Cetol WM 651 *</p> <p>(wet layer thickness 100 - 125 µm)</p> <p>Top-coat: with Sikkens Rubbol WF 3300-03-20 semi matt * alternatively: Sikkens Rubbol WF 3310-03-25 semi matt * alternatively: Sikkens Rubbol WF 3310-03-35 semi gloss * alternatively with Sikkens Rubbol WF 375 glossy *</p> <p>white or in desired color (wet layer thickness 2x 150 µm or 1x 275 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Opaque isolating system for coniferous woods and hardwoods (Standard-System 7)</p> | | | | |
| | | <p>Impregnation as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p>Primer: with Sikkens Rubbol WP 151</p> <p>(wet layer thickness 100 - 125 µm)</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Rubbol WF 3300-03-20 semi matt * alternatively: Sikkens Rubbol WF 3310-03-25 semi matt * alternatively: Sikkens Rubbol WF 3310-03-35 semi gloss * alternatively with Sikkens Rubbol WF 375 glossy *</p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p>Top-coat: with Sikkens Rubbol WF 3300-03-20 semi matt * alternatively: Sikkens Rubbol WF 3310-03-25 semi matt * alternatively: Sikkens Rubbol WF 3310-03-35 semi gloss * alternatively with Sikkens Rubbol WF 375 glossy *</p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Opaque system for tropical woods and hardwoods (Duraflex-system 5)</p> <p>This coating system is particularly suitable for bleeding woods such as Oak, Robinia, Teak or other tropical woods.</p> <p>Primer: with Sikkens Rubbol SP 110 * (lösemittelhaltig) alternatively with Sikkens Rubbol WP 1900-02 *</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Rubbol WM 270</p> <p>(wet layer thickness about 150 µm)</p> <p>Top-coat: with Sikkens Rubbol WF 382 semi matt * alternatively: Sikkens Rubbol WF 387 semi gloss *</p> <p>white or in desired color (wet layer thickness 175 - 200 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Opaque system for Larch (Duraflex-system 6)</p> | | | | |
| | | <p>Primer: with Sikkens Rubbol WP 1900-02</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Rubbol WP 151 * alternatively with Sikkens Rubbol WP 198 * alternatively with Sikkens Cetol WM 651 *</p> <p>(wet layer thickness 100 - 125 µm)</p> <p>Top-coat: with Sikkens Rubbol WF 382 semi matt * alternatively: Sikkens Rubbol WF 387 semi gloss *</p> <p>white or in desired color (wet layer thickness 2x 150 µm or 1x 275 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Opaque, isolating system for coniferous woods and hardwoods (Duraflex-system 7)</p> | | | | |
| | | <p>Impregnation as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p>Primer: with Sikkens Rubbol WP 151</p> <p>(wet layer thickness 100 - 125 µm)</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Rubbol WF 382 seidenmatt * alternatively: Sikkens Rubbol WF 387 seidenglänzend *</p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p>Top-coat: with Sikkens Rubbol WF 382 semi matt * alternatively: Sikkens Rubbol WF 387 semi gloss *</p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Opaque system for coniferous woods and Meranti (Premium-system 1)</p> | | | | |
| | | <p><u>Impregnation</u> as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p><u>Primer:</u> with Sikkens Rubbol WP 151</p> <p>(wet layer thickness 100 - 125 µm)</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p><u>Mid-coat:</u> with Sikkens Rubbol WF 3500-03-30 seidenglänzend * alternatively: Sikkens Rubbol WF 3500-03-70 glänzend *</p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p><u>Top-coat:</u> with Sikkens Rubbol WF 3500-03-30 semi gloss * alternatively: Sikkens Rubbol WF 3500-03-70 glossy *</p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Opaque system for tropical woods, hardwoods and MDF (Premium-system 2)</p> | | | | |
| | | <p><u>Primer:</u> with Sikkens Rubbol WP 151</p> <p>(wet layer thickness 100 - 125 µm)</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 470 or Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 or Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p><u>Mid-coat:</u> with Sikkens Rubbol WF 3500-03-30 seidenglänzend * alternatively: Sikkens Rubbol WF 3500-03-70 glänzend *</p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p><u>Top-coat:</u> with Sikkens Rubbol WF 3500-03-30 semi gloss * alternatively: Sikkens Rubbol WF 3500-03-70 glossy *</p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Translucent system for coniferous woods and Meranti (Standard-system 1)</p> | | | | |
| | | <p><u>Impregnation</u> as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p><u>Primer:</u> with Sikkens Cetol WP 566</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p><u>Mid-coat:</u> with Sikkens Cetol WF 945 matt * alternatively with Sikkens Cetol WF 960 semi matt * alternatively with Sikkens Cetol WF 965 semi gloss * alternatively with Sikkens Cetol WF 981 semi matt *</p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p><u>Top-coat:</u> with Sikkens Cetol WF 945 matt * alternatively with Sikkens Cetol WF 960 semi matt * alternatively with Sikkens Cetol WF 965 semi gloss * alternatively with Sikkens Cetol WF 981 semi matt *</p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|--|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Translucent system for coniferous woods and Meranti (Standard-system 2)</p> | | | | |
| | | <p><u>Impregnation</u> as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p><u>Primer:</u> with Sikkens Cetol WP 566</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p><u>Mid-coat:</u> with Sikkens Cetol WM 665 * alternatively with Sikkens Cetol WM 610 * alternatively with Sikkens Cetol WM 651 *</p> <p>spray products: (wet layer thickness 100 - 125 µm)</p> <p><u>Top-coat:</u> with Sikkens Cetol WF 945 matt * alternatively with Sikkens Cetol WF 960 semi matt * alternatively with Sikkens Cetol WF 965 semi gloss * alternatively with Sikkens Cetol WF 981 semi matt *</p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|--|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Translucent system for coniferous woods and Meranti (Standard-system 3)</p> | | | | |
| | | <p><u>Impregnation</u> as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WP 567 BPD</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p><u>Mid-coat:</u> with Sikkens Cetol WF 945 matt * alternatively with Sikkens Cetol WF 960 semi matt * alternatively with Sikkens Cetol WF 965 semi gloss * alternatively with Sikkens Cetol WF 981 semi matt *</p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p><u>Top-coat:</u> with Sikkens Cetol WF 945 matt * alternatively with Sikkens Cetol WF 960 semi matt * alternatively with Sikkens Cetol WF 965 semi gloss * alternatively with Sikkens Cetol WF 981 semi matt *</p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|---|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Translucent system for coniferous woods and Meranti (Standard-system 4)</p> | | | | |
| | | <p>Impregnation as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WP 567 BPD</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Cetol WM 665 * alternatively with Sikkens Cetol WM 610 * alternatively with Sikkens Cetol WM 651 *</p> <p>spray products: (wet layer thickness 100 - 125 µm)</p> <p>Top-coat: with Sikkens Cetol WF 945 matt * alternatively with Sikkens Cetol WF 960 semi matt * alternatively with Sikkens Cetol WF 965 semi gloss * alternatively with Sikkens Cetol WF 981 semi matt *</p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|--|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Translucent system for coniferous woods and Meranti (Duraflex-system 1)</p> | | | | |
| | | <p><u>Impregnation</u> as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p><u>Primer:</u> with Sikkens Cetol WP 566</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p><u>Mid-coat:</u> with Sikkens Cetol WF 952 semi matt * alternatively: Sikkens Cetol WF 957 semi gloss *</p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p><u>Top-coat:</u> with Sikkens Cetol WF 952 semi matt * alternatively: Sikkens Cetol WF 957 semi gloss *</p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|--|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Translucent system for coniferous woods and Meranti (Duraflex-system 2)</p> | | | | |
| | | <p><u>Impregnation</u> as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p><u>Primer:</u> mit Sikkens Cetol WP 566</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p><u>Mid-coat:</u> with Sikkens Cetol WM 665 * alternatively with Sikkens Cetol WM 610 * alternatively with Sikkens Cetol WM 651 *</p> <p>spray products: (wet layer thickness 100 - 125 µm)</p> <p><u>Top-coat:</u> with Sikkens Cetol WF 952 semi matt * alternatively: Sikkens Cetol WF 957 semi gloss *</p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|---|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Translucent system for coniferous woods and Meranti (Duraflex-system 3)</p> | | | | |
| | | <p>Impregnation as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WP 567 BPD</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Cetol WF 952 semi matt * alternatively: Sikkens Cetol WF 957 semi gloss *</p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p>Top-coat: with Sikkens Cetol WF 952 semi matt * alternatively: Sikkens Cetol WF 957 semi gloss *</p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|--|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Translucent system for coniferous woods and Meranti (Duraflex-system 4)</p> | | | | |
| | | <p>Impregnation as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WP 567 BPD</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Cetol WM 665 * alternatively with Sikkens Cetol WM 610 * alternatively with Sikkens Cetol WM 651 *</p> <p>spray products: (wet layer thickness 100 - 125 µm)</p> <p>Top-coat: with Sikkens Cetol WF 952 semi matt * alternatively: Sikkens Cetol WF 957 semi gloss *</p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|---|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Translucent system for tropical woods and hardwoods (Standard-system 5)</p> | | | | |
| | | <p>This coating system is particularly suitable for bleeding woods such as Oak, Robinia, Teak or other tropical woods.</p> <p>Primer: with Sikkens Cetol SP 520 * alternatively with Sikkens Cetol WP 566 *</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Cetol WM 651</p> <p>(wet layer thickness 100 – 125 µm)</p> <p>Top-coat: with Sikkens Cetol WF 945 matt * alternatively with Sikkens Cetol WF 960 semi matt * alternatively with Sikkens Cetol WF 965 semi gloss * alternatively with Sikkens Cetol WF 981 semi matt *</p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|--|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Translucent system for Oak and Larch (Standard-system 6)</p> | | | | |
| | | <p><u>Primer:</u> with Sikkens Cetol WP 566</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p><u>Mid-coat:</u> with Sikkens Cetol WM 651</p> <p>(wet layer thickness 100 – 125 µm)</p> <p><u>Top-coat:</u> with Sikkens Cetol WF 945 matt * alternatively with Sikkens Cetol WF 960 semi matt * alternatively with Sikkens Cetol WF 965 semi gloss * alternatively with Sikkens Cetol WF 981 semi matt *</p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|--|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Translucent system for tropical woods and hardwoods (Duraflex-system 5)</p> | | | | |
| | | <p>This coating system is particularly suitable for bleeding woods such as Oak, Robinia, Teak or other tropical woods.</p> <p>Primer: with Sikkens Cetol SP 520 * alternatively with Sikkens Cetol WP 566 *</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Cetol WM 651</p> <p>(wet layer thickness 100 – 125 µm)</p> <p>Top-coat: with Sikkens Cetol WF 952 semi matt * alternatively: Sikkens Cetol WF 957 semi gloss *</p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|--|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Translucent system for Oak and Larch (Duraflex-system 6)</p> | | | | |
| | | <p>Primer: with Sikkens Cetol WP 566</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Cetol WM 651</p> <p>(wet layer thickness 100 – 125 µm)</p> <p>Top-coat: with Sikkens Cetol WF 952 semi matt * alternatively: Sikkens Cetol WF 957 semi gloss *</p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|---|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Translucent system for wood-metal-elements (Wood-Metal-system 1)</p> | | | | |
| | | <p><u>Primer:</u> with Sikkens Cetol WP 566</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p><u>Mid-coat:</u> with Sikkens Cetol WF 980 matt *</p> <p>in desired color (wet layer thickness 150 µm)</p> <p><u>Top-coat:</u> with Sikkens Cetol WF 980 matt *</p> <p>in desired color (wet layer thickness 150 µm)</p> <p>The total dry coat thickness must be at least 80 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|--|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</p> | | | | |
| | | <p>Translucent system for wood-metal-elements (Wood-Metal-system 2)</p> | | | | |
| | | <p>Primer: with Sikkens Cetol WP 566</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 472 * alternatively with Sikkens Kodrin WV 457 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Mid-coat: with Sikkens Cetol WM 665 * alternatively with Sikkens Cetol WM 610 * alternatively with Sikkens Cetol WM 651 *</p> <p>spray products: (wet layer thickness 100 - 125 µm)</p> <p>Top-coat: with Sikkens Cetol WF 980 matt *</p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p>The total dry coat thickness must be at least 80 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|--|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally semi-stable elements made of MDF (e.g. window sills)</p> | | | | |
| | | <p>Opaque system for MDF</p> | | | | |
| | | <p>Primer: with Sikkens Rubbol WP 151</p> <p>(wet layer thickness 100 – 125 µm)</p> <p>Intermediate sanding and sealing of the V-joints with Sikkens Kodrin WV 457 * alternatively with Sikkens Kodrin WV 458 * and sealing of end-grain with Sikkens Kodrin WV 456</p> <p>Top-coat: alternatively: Sikkens Rubbol WF 3300-03-20 semi matt * alternatively: Sikkens Rubbol WF 3310-03-25 semi matt * alternatively: Sikkens Rubbol WF 3310-03-35 semi gloss * alternatively: Sikkens Rubbol WF 3500-03-30 semi gloss * alternatively: Sikkens Rubbol WF 3500-03-70 glossy * alternatively with Sikkens Rubbol WF 375 glossy *</p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> | | | | |
| | | <p>The total dry coat thickness must be at least 100 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |

| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|--|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally semi-stable wooden elements (e.g. profile boards)</p> <hr/> <p>Opaque system (Standard-system)</p> <hr/> <p>Preparation of the substrate: Pre-sanding of wood surfaces</p> <p>Impregnation as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p>Primer: with Sikkens Rubbol WF 3310-06-25 semi matt * alternatively with Sikkens Rubbol WP 123 *</p> <p>white or in desired color (wet layer thickness 100 - 120 µm)</p> <p>Intermediate sanding</p> <p>Top-coat: with Sikkens Rubbol WF 3310-06-25 semi matt</p> <p>white or in desired color (wet layer thickness 100 - 120 µm)</p> <p>After installation, coat all end-grain and cut areas twice with Sikkens Rubbol WF 3310-06-25 semi matt * alternatively: Sikkens Rubbol WF 3310-04-25 semi matt *</p> <p>The total dry coat thickness must be at least 60 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|--|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally semi-stable wooden elements (e.g. profile boards)</p> <hr/> <p>Translucent system (Standard-system)</p> <hr/> <p>Preparation of the substrate: Pre-sanding of wood surfaces</p> <p><u>Impregnation</u> as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p><u>Primer:</u> with Sikkens Cetol WF 791 semi matt</p> <p>in desired color (wet layer thickness 80 - 120 µm)</p> <p>Intermediate sanding</p> <p><u>Top-coat:</u> with Sikkens Cetol WF 791 semi matt</p> <p>in desired color (wet layer thickness 80 - 120 µm)</p> <p>After installation, coat all end-grain and cut areas twice with Sikkens Cetol WF 791 semi matt * alternatively with Sikkens Cetol WF 761 semi matt *</p> <p>The total dry coat thickness must be at least 60 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|---|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally semi-stable wooden elements (e.g. purlins, rafters, balconies)</p> | | | | |
| | | <p>Opaque system (Standard-system)</p> | | | | |
| | | <p>Preparation of the substrate: Pre-sanding of wood surfaces</p> <p>Impregnation as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p>Primer: with Sikkens Rubbol WF 3310-04-25 semi matt * alternatively: Sikkens Rubbol WF 3310-06-25 semi matt * alternatively with Sikkens Rubbol WP 123 *</p> <p>white or in desired color (wet layer thickness about 40 - 60 µm)</p> <p>Intermediate sanding</p> <p>Mid-coat: with Sikkens Rubbol WF 3310-04-25 semi matt * alternatively: Sikkens Rubbol WF 3310-06-25 semi matt *</p> <p>white or in desired color (wet layer thickness about 40 - 60 µm)</p> <p>Top-coat: with Sikkens Rubbol WF 3310-04-25 semi matt * alternatively: Sikkens Rubbol WF 3310-06-25 semi matt *</p> <p>white or in desired color (wet layer thickness about 40 - 60 µm)</p> <p>After installation, coat all end-grain and cut areas twice with Sikkens Rubbol WF 3310-04-25 semi matt * alternatively: Sikkens Rubbol WF 3310-06-25 semi matt *</p> <p>The total dry coat thickness must be at least 40 - 60 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|--|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally semi-stable wooden elements (e.g. purlins, rafters, balconies)</p> | | | | |
| | | <p>Translucent system (Standard-system)</p> | | | | |
| | | <p>Preparation of the substrate: Pre-sanding of wood surfaces</p> <p>Impregnation as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p>Primer: with Sikkens Cetol WF 761 semi matt</p> <p>in desired color (wet layer thickness 40 - 60 µm)</p> <p>Intermediate sanding</p> <p>Mid-coat: with Sikkens Cetol WF 761 semi matt</p> <p>in desired color (wet layer thickness 40 - 60 µm)</p> <p>Top-coat: with Sikkens Cetol WF 761 semi matt</p> <p>in desired color (wet layer thickness 40 - 60 µm)</p> <p>After installation, coat all end-grain and cut areas twice alternatively with Sikkens Cetol WF 761 semi matt</p> <p>The total dry coat thickness must be at least 40 - 60 µm.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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| Ref No. | Units | Object | Amount per unit | | Amount | |
|---------|-------|---|-----------------|-------|--------|-------|
| | | | € | Cents | € | Cents |
| | | <p>Dimensionally non-stable wooden elements (e.g. decking, garden furniture)</p> <hr/> <p>Translucent system (Standard-system)</p> <hr/> <p>Preparation of the substrate: Pre-sanding of wood surfaces</p> <p><u>Impregnation</u> as per DIN 68 800 Part 3: All wooden parts with Sikkens Cetol WV 880 BPD</p> <p><u>Primer:</u> with Sikkens Cetol WF 771 matt</p> <p>Intermediate sanding</p> <p><u>Mid-coat:</u> with Sikkens Cetol WF 771 matt</p> <p><u>Top-coat:</u> with Sikkens Cetol WF 771 matt</p> <p>After installation, coat all end-grain and cut areas twice with Sikkens Kodrin WV 456 * alternatively with Sikkens Cetol WF 771 matt *</p> <p>The first coating on untreated wood should be painted 3 times. To maintain the color of the coating, an annual revision of the coated surface with Cetol WF 771 is recommended / might be necessary, depending on the weathering.</p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p> | | | | |
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