

# Sikkens Wood Coatings

## Coating systems for Wooden Elements

### RFQ texts - THIX

#### Content

##### **Dimensionally stable wooden elements (e.g. windows, doors, conservatories)**

Opaque system for coniferous woods and Meranti (Standard system 1 / 2)  
Opaque system for coniferous woods and Meranti (Standard system 3 / 4)  
Opaque system for coniferous woods and Meranti (Duraflex system 1 / 2)  
Opaque system for coniferous woods and Meranti (Duraflex system 3 / 4)  
Opaque system for tropical woods and hardwoods (Standard system 5)  
Opaque system for Larch (Standard system 6)  
Opaque, isolating system for coniferous woods and hardwoods (Standard system 7)  
Opaque system for tropical woods and hardwoods (Duraflex system 5)  
Opaque system for Larch (Duraflex system 6)  
Opaque, isolating system for coniferous woods and hardwoods (Duraflex system 7)  
Opaque system for coniferous woods and Meranti (Premium system 1)  
Opaque system for tropical woods and hardwoods (Premium system 2)

Translucent system for coniferous woods and Meranti (Standard system 1 / 2)  
Translucent system for coniferous woods and Meranti (Standard system 3 / 4)  
Translucent system for coniferous woods and Meranti (Duraflex system 1 / 2)  
Translucent system for coniferous woods and Meranti (Duraflex system 3 / 4)  
Translucent system for tropical woods and hardwoods (Standard system 5)  
Translucent system for Oak and Larch (Standard system 6)  
Translucent system for tropical woods and hardwoods (Duraflex system 5)  
Translucent system for Oak and Larch (Duraflex system 6)  
Translucent system for wood-metal-elements (Wood-Metal system 1 / 2)

##### **Dimensionally semi-stable elements made of MDF (e.g. window sills)**

Opaque system (Standard-system)

##### **Dimensionally semi-stable wooden elements (e.g. profile boards)**

Opaque system (Standard-system)  
Translucent system (Standard-system)

##### **Dimensionally semi-stable wooden elements (e.g. purlins, rafters, beams, balconies)**

Opaque system (Standard-system)  
Translucent system (Standard-system)

##### **Dimensionally non-stable wooden elements (e.g. decking, garden furniture)**

Translucent system (Standard-System)

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Opaque system for coniferous woods and Meranti (Standard-system 1)</b></p>				
		<p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b><u>Primer:</u></b> with <b>Sikkens Rubbol WP 1900-02</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Rubbol WF 3301-03-20 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-35 semi gloss *</b> alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Rubbol WF 3301-03-20 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-35 semi gloss *</b> alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Opaque system for coniferous woods and Meranti (Standard-system 2)</b></p>				
		<p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b><u>Primer:</u></b> with <b>Sikkens Rubbol WP 1900-02</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Rubbol WP 1900-02 *</b> alternatively with <b>Sikkens Rubbol WP 193 *</b> alternatively with <b>Sikkens Rubbol WP 198 *</b> alternatively for Meranti: <b>Sikkens Rubbol WM 270 *</b></p> <p>spray products: (wet layer thickness 125 - 150 µm)</p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Rubbol WF 3301-03-20 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-35 semi gloss *</b> alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or in desired color (wet layer thickness 2x 150 µm or 1x 275 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Opaque system for coniferous woods and Meranti (Standard-system 3)</b></p>				
		<p><b>Impregnation as per DIN 68 800 Part 3:</b> All wooden parts with impregnating primer <b>Sikkens Rubbol WP 168 BPD *</b> alternatively with <b>Sikkens Cetol WP 567 BPD *</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b>Mid-coat:</b> with <b>Sikkens Rubbol WF 3300-03-20 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3310-03-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3310-03-35 semi gloss *</b> alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Rubbol WF 3301-03-20 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-35 semi gloss *</b> alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Opaque system for coniferous woods and Meranti (Standard-system 4)</b></p>				
		<p><b>Impregnation as per DIN 68 800 Part 3:</b> All wooden parts with impregnating primer <b>Sikkens Rubbol WP 168 BPD *</b> alternatively with <b>Sikkens Cetol WP 567 BPD *</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b>Mid-coat:</b> mit <b>Sikkens Rubbol WP 1900-02 *</b> alternatively with <b>Sikkens Rubbol WP 193 *</b> alternatively with <b>Sikkens Rubbol WP 198 *</b> alternatively for Meranti: <b>Sikkens Rubbol WM 270 *</b></p> <p>spray products: (wet layer thickness 125 - 150 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Rubbol WF 3301-03-20 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-35 semi gloss *</b> alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or in desired color (wet layer thickness 2x 150 µm or 1x 275 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Opaque system for coniferous woods and Meranti (Duraflex-system 1)</b></p>				
		<p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b><u>Primer:</u></b> with <b>Sikkens Rubbol WP 1900-02</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Rubbol WF 382 seidenmatt *</b> alternatively with <b>Sikkens Rubbol WF 387 seidenglänzend *</b></p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Rubbol WF 382 seidenmatt *</b> alternatively with <b>Sikkens Rubbol WF 387 seidenglänzend *</b></p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Impregnation as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b>Primer:</b> with <b>Sikkens Rubbol WP 1900-02</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b>Mid-coat:</b> with <b>Sikkens Rubbol WP 1900-02 *</b> alternatively with <b>Sikkens Rubbol WP 193 *</b> alternatively with <b>Sikkens Rubbol WP 198 *</b> alternatively for Meranti: <b>Sikkens Rubbol WM 270 *</b></p> <p>spray products: (wet layer thickness 125 - 150 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Rubbol WF 382 seidenmatt *</b> alternatively: <b>Sikkens Rubbol WF 387 seidenglänzend *</b></p> <p>white or in desired color (wet layer thickness 2x 150 µm or 1x 275 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Opaque system for tropical woods and hardwoods (Standard-system 5)</b></p> <p>This coating system is particularly suitable for bleeding woods such as Oak, Robinia, Teak or other tropical woods.</p> <p><b>Primer:</b> with <b>Sikkens Rubbol SP 110 *</b> (lösemittelhaltig) alternatively with <b>Sikkens Rubbol WP 1900-02 *</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b>Mid-coat:</b> with <b>Sikkens Rubbol WP 151 *</b> alternatively with <b>Sikkens Rubbol WM 270 *</b></p> <p>(wet layer thickness 125 - 150 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Rubbol WF 3301-03-20 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-35 semi gloss *</b> alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or in desired color (wet layer thickness 150 - 175 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Opaque system for Larch</b> (Standard-system 6)</p>				
		<p><b>Primer:</b> with <b>Sikkens Rubbol WP 1900-02</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b>Mid-coat:</b> mit <b>Sikkens Rubbol WP 151 *</b> alternativ mit <b>Sikkens Rubbol WP 198 *</b> alternativ mit <b>Sikkens Cetol WM 651 *</b></p> <p>(wet layer thickness 100 - 125 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Rubbol WF 3301-03-20 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-35 semi gloss *</b> alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or in desired color (wet layer thickness 2x 150 µm or 1x 275 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Opaque isolating system for coniferous woods and hardwoods</b> (Standard-System 7)</p>				
		<p><b>Impregnation as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b>Primer:</b> with <b>Sikkens Rubbol WP 151</b></p> <p>(wet layer thickness 100 - 125 µm)</p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b>Mid-coat:</b> with <b>Sikkens Rubbol WF 3301-03-20 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-35 semi gloss *</b> alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Rubbol WF 3301-03-20 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-35 semi gloss *</b> alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Primer:</b> with <b>Sikkens Rubbol WP 1900-02</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b>Mid-coat:</b> with <b>Sikkens Rubbol WP 151 *</b> alternatively with <b>Sikkens Rubbol WP 198 *</b> alternatively with <b>Sikkens Cetol WM 651 *</b></p> <p>(wet layer thickness 100 - 125 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Rubbol WF 382 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 387 semi gloss *</b></p> <p>white or in desired color (wet layer thickness 2x 150 µm or 1x 275 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Impregnation as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b>Primer:</b> with <b>Sikkens Rubbol WP 151</b></p> <p>(wet layer thickness 100 - 125 µm)</p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b>Mid-coat:</b> with <b>Sikkens Rubbol WF 382 seidenmatt *</b> alternatively: <b>Sikkens Rubbol WF 387 seidenglänzend *</b></p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Rubbol WF 382 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 387 semi gloss *</b></p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Opaque system for coniferous woods and Meranti (Premium-system 1)</b></p>				
		<p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b><u>Primer:</u></b> with <b>Sikkens Rubbol WP 151</b></p> <p>(wet layer thickness 100 - 125 µm)</p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Rubbol WF 3500-03-30 seidenglänzend *</b> alternatively: <b>Sikkens Rubbol WF 3500-03-70 glänzend *</b></p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Rubbol WF 3500-03-30 semi gloss *</b> alternatively: <b>Sikkens Rubbol WF 3500-03-70 glossy *</b></p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				



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			€	Cents	€	Cents
		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Opaque system for tropical woods, hardwoods and MDF (Premium-system 2)</b></p>				
		<p><b><u>Primer:</u></b> with <b>Sikkens Rubbol WP 151</b></p> <p>(wet layer thickness 100 - 125 µm)</p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 470</b> or <b>Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457</b> or <b>Kodrin WV 458 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Rubbol WF 3500-03-30 seidenglänzend *</b> alternatively: <b>Sikkens Rubbol WF 3500-03-70 glänzend *</b></p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Rubbol WF 3500-03-30 semi gloss *</b> alternatively: <b>Sikkens Rubbol WF 3500-03-70 glossy *</b></p> <p>white or in desired color (wet layer thickness 125 - 150 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Translucent system for coniferous woods and Meranti (Standard-system 1)</b></p>				
		<p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b><u>Primer:</u></b> with <b>Sikkens Cetol WP 566</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Cetol WF 945 matt *</b> alternatively with <b>Sikkens Cetol WF 960 semi matt *</b> alternatively with <b>Sikkens Cetol WF 965 semi gloss *</b> alternatively with <b>Sikkens Cetol WF 981 semi matt *</b></p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Cetol WF 945 matt *</b> alternatively with <b>Sikkens Cetol WF 960 semi matt *</b> alternatively with <b>Sikkens Cetol WF 965 semi gloss *</b> alternatively with <b>Sikkens Cetol WF 981 semi matt *</b></p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Translucent system for coniferous woods and Meranti (Standard-system 2)</b></p>				
		<p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b><u>Primer:</u></b> with <b>Sikkens Cetol WP 566</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Cetol WM 665 *</b> alternatively with <b>Sikkens Cetol WM 610 *</b> alternatively with <b>Sikkens Cetol WM 651 *</b></p> <p>spray products: (wet layer thickness 100 - 125 µm)</p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Cetol WF 945 matt *</b> alternatively with <b>Sikkens Cetol WF 960 semi matt *</b> alternatively with <b>Sikkens Cetol WF 965 semi gloss *</b> alternatively with <b>Sikkens Cetol WF 981 semi matt *</b></p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Translucent system for coniferous woods and Meranti (Standard-system 3)</b></p>				
		<p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WP 567 BPD</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Cetol WF 945 matt *</b> alternatively with <b>Sikkens Cetol WF 960 semi matt *</b> alternatively with <b>Sikkens Cetol WF 965 semi gloss *</b> alternatively with <b>Sikkens Cetol WF 981 semi matt *</b></p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Cetol WF 945 matt *</b> alternatively with <b>Sikkens Cetol WF 960 semi matt *</b> alternatively with <b>Sikkens Cetol WF 965 semi gloss *</b> alternatively with <b>Sikkens Cetol WF 981 semi matt *</b></p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Translucent system for coniferous woods and Meranti (Standard-system 4)</b></p>				
		<p><b>Impregnation as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WP 567 BPD</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b>Mid-coat:</b> with <b>Sikkens Cetol WM 665 *</b> alternatively with <b>Sikkens Cetol WM 610 *</b> alternatively with <b>Sikkens Cetol WM 651 *</b></p> <p>spray products: (wet layer thickness 100 - 125 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Cetol WF 945 matt *</b> alternatively with <b>Sikkens Cetol WF 960 semi matt *</b> alternatively with <b>Sikkens Cetol WF 965 semi gloss *</b> alternatively with <b>Sikkens Cetol WF 981 semi matt *</b></p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Translucent system for coniferous woods and Meranti (Duraflex-system 1)</b></p>				
		<p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b><u>Primer:</u></b> with <b>Sikkens Cetol WP 566</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Cetol WF 952 semi matt *</b> alternatively: <b>Sikkens Cetol WF 957 semi gloss *</b></p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Cetol WF 952 semi matt *</b> alternatively: <b>Sikkens Cetol WF 957 semi gloss *</b></p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Translucent system for coniferous woods and Meranti (Duraflex-system 2)</b></p>				
		<p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b><u>Primer:</u></b> mit <b>Sikkens Cetol WP 566</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Cetol WM 665 *</b> alternatively with <b>Sikkens Cetol WM 610 *</b> alternatively with <b>Sikkens Cetol WM 651 *</b></p> <p>spray products: (wet layer thickness 100 - 125 µm)</p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Cetol WF 952 semi matt *</b> alternatively: <b>Sikkens Cetol WF 957 semi gloss *</b></p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Translucent system for coniferous woods and Meranti (Duraflex-system 3)</b></p>				
		<p><b>Impregnation as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WP 567 BPD</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b>Mid-coat:</b> with <b>Sikkens Cetol WF 952 semi matt *</b> alternatively: <b>Sikkens Cetol WF 957 semi gloss *</b></p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Cetol WF 952 semi matt *</b> alternatively: <b>Sikkens Cetol WF 957 semi gloss *</b></p> <p>in desired color (wet layer thickness 150 - 175 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				



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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Translucent system for coniferous woods and Meranti (Duraflex-system 4)</b></p>				
		<p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WP 567 BPD</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Cetol WM 665 *</b> alternatively with <b>Sikkens Cetol WM 610 *</b> alternatively with <b>Sikkens Cetol WM 651 *</b></p> <p>spray products: (wet layer thickness 100 - 125 µm)</p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Cetol WF 952 semi matt *</b> alternatively: <b>Sikkens Cetol WF 957 semi gloss *</b></p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Translucent system for tropical woods and hardwoods (Standard-system 5)</b></p>				
		<p>This coating system is particularly suitable for bleeding woods such as Oak, Robinia, Teak or other tropical woods.</p> <p><b>Primer:</b> with <b>Sikkens Cetol SP 520 *</b> alternatively with <b>Sikkens Cetol WP 566 *</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b>Mid-coat:</b> with <b>Sikkens Cetol WM 651</b></p> <p>(wet layer thickness 100 – 125 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Cetol WF 945 matt *</b> alternatively with <b>Sikkens Cetol WF 960 semi matt *</b> alternatively with <b>Sikkens Cetol WF 965 semi gloss *</b> alternatively with <b>Sikkens Cetol WF 981 semi matt *</b></p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Translucent system for Oak and Larch (Standard-system 6)</b></p>				
		<p><b><u>Primer:</u></b> with <b>Sikkens Cetol WP 566</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Cetol WM 651</b></p> <p>(wet layer thickness 100 – 125 µm)</p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Cetol WF 945 matt *</b> alternatively with <b>Sikkens Cetol WF 960 semi matt *</b> alternatively with <b>Sikkens Cetol WF 965 semi gloss *</b> alternatively with <b>Sikkens Cetol WF 981 semi matt *</b></p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Translucent system for tropical woods and hardwoods (Duraflex-system 5)</b></p>				
		<p>This coating system is particularly suitable for bleeding woods such as Oak, Robinia, Teak or other tropical woods.</p> <p><b>Primer:</b> with <b>Sikkens Cetol SP 520 *</b> alternatively with <b>Sikkens Cetol WP 566 *</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b>Mid-coat:</b> with <b>Sikkens Cetol WM 651</b></p> <p>(wet layer thickness 100 – 125 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Cetol WF 952 semi matt *</b> alternatively: <b>Sikkens Cetol WF 957 semi gloss *</b></p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Translucent system for Oak and Larch (Duraflex-system 6)</b></p>				
		<p><b><u>Primer:</u></b> with <b>Sikkens Cetol WP 566</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Cetol WM 651</b></p> <p>(wet layer thickness 100 – 125 µm)</p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Cetol WF 952 semi matt *</b> alternatively: <b>Sikkens Cetol WF 957 semi gloss *</b></p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Translucent system for wood-metal-elements (Wood-Metal-system 1)</b></p>				
		<p><b><u>Primer:</u></b> with <b>Sikkens Cetol WP 566</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Cetol WF 980 matt *</b></p> <p>in desired color (wet layer thickness 150 µm)</p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Cetol WF 980 matt *</b></p> <p>in desired color (wet layer thickness 150 µm)</p> <p><b>The total dry coat thickness must be at least 80 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally stable wooden elements e.g. windows, front doors, conservatories</b></p>				
		<p><b>Translucent system for wood-metal-elements (Wood-Metal-system 2)</b></p>				
		<p><b>Primer:</b> with <b>Sikkens Cetol WP 566</b></p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 472 *</b> alternatively with <b>Sikkens Kodrin WV 457 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b>Mid-coat:</b> with <b>Sikkens Cetol WM 665 *</b> alternatively with <b>Sikkens Cetol WM 610 *</b> alternatively with <b>Sikkens Cetol WM 651 *</b></p> <p>spray products: (wet layer thickness 100 - 125 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Cetol WF 980 matt *</b></p> <p>in desired color (wet layer thickness 2x 150 µm or 1x 300 µm)</p> <p><b>The total dry coat thickness must be at least 80 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally semi-stable elements made of MDF (e.g. window sills)</b></p>				
		<p><b>Opaque system for MDF</b></p>				
		<p><b>Primer:</b> with <b>Sikkens Rubbol WP 151</b></p> <p>(wet layer thickness 100 – 125 µm)</p> <p><b>Intermediate sanding</b> and sealing of the V-joints with <b>Sikkens Kodrin WV 457 *</b> alternatively with <b>Sikkens Kodrin WV 458 *</b> and sealing of end-grain with <b>Sikkens Kodrin WV 456</b></p> <p><b>Top-coat:</b> alternatively: <b>Sikkens Rubbol WF 3301-03-20 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3311-03-35 semi gloss *</b> alternatively: <b>Sikkens Rubbol WF 3500-03-30 semi gloss *</b> alternatively: <b>Sikkens Rubbol WF 3500-03-70 glossy *</b> alternatively with <b>Sikkens Rubbol WF 375 glossy *</b></p> <p>white or in desired color (wet layer thickness 175 - 200 µm)</p>				
		<p><b>The total dry coat thickness must be at least 100 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				



Ref No.	Units	Object	Amount per unit		Amount	
			€	Cents	€	Cents
		<p><b>Dimensionally semi-stable wooden elements (e.g. profile boards)</b></p> <hr/> <p><b>Opaque system</b> (Standard-system)</p> <hr/> <p><b>Preparation of the substrate:</b> Pre-sanding of wood surfaces</p> <p><b>Impregnation as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b>Primer:</b> with <b>Sikkens Rubbol WF 3310-06-25 semi matt *</b> alternatively with <b>Sikkens Rubbol WP 123 *</b></p> <p>white or in desired color (wet layer thickness 100 - 120 µm)</p> <p><b>Intermediate sanding</b></p> <p><b>Top-coat:</b> with <b>Sikkens Rubbol WF 3310-06-25 semi matt</b></p> <p>white or in desired color (wet layer thickness 100 - 120 µm)</p> <p>After installation, coat all end-grain and cut areas twice with <b>Sikkens Rubbol WF 3310-06-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3310-04-25 semi matt *</b></p> <p><b>The total dry coat thickness must be at least 60 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally semi-stable wooden elements (e.g. profile boards)</b></p> <hr/> <p><b>Translucent system</b> (Standard-system)</p> <hr/> <p><b>Preparation of the substrate:</b> Pre-sanding of wood surfaces</p> <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b><u>Primer:</u></b> with <b>Sikkens Cetol WF 791 semi matt</b></p> <p>in desired color (wet layer thickness 80 - 120 µm)</p> <p><b>Intermediate sanding</b></p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Cetol WF 791 semi matt</b></p> <p>in desired color (wet layer thickness 80 - 120 µm)</p> <p>After installation, coat all end-grain and cut areas twice with <b>Sikkens Cetol WF 791 semi matt *</b> alternatively with <b>Sikkens Cetol WF 761 semi matt *</b></p> <p><b>The total dry coat thickness must be at least 60 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally semi-stable wooden elements (e.g. purlins, rafters, balconies)</b></p>				
		<p><b>Opaque system</b> (Standard-system)</p>				
		<p><b>Preparation of the substrate:</b> Pre-sanding of wood surfaces</p> <p><b>Impregnation as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b>Primer:</b> with <b>Sikkens Rubbol WF 3310-04-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3310-06-25 semi matt *</b> alternatively with <b>Sikkens Rubbol WP 123 *</b></p> <p>white or in desired color (wet layer thickness about 40 - 60 µm)</p> <p><b>Intermediate sanding</b></p> <p><b>Mid-coat:</b> with <b>Sikkens Rubbol WF 3310-04-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3310-06-25 semi matt *</b></p> <p>white or in desired color (wet layer thickness about 40 - 60 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Rubbol WF 3310-04-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3310-06-25 semi matt *</b></p> <p>white or in desired color (wet layer thickness about 40 - 60 µm)</p> <p>After installation, coat all end-grain and cut areas twice with <b>Sikkens Rubbol WF 3310-04-25 semi matt *</b> alternatively: <b>Sikkens Rubbol WF 3310-06-25 semi matt *</b></p> <p><b>The total dry coat thickness must be at least 40 - 60 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

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		<p><b>Dimensionally semi-stable wooden elements (e.g. purlins, rafters, balconies)</b></p> <hr/> <p><b>Translucent system</b> (Standard-system)</p> <hr/> <p><b>Preparation of the substrate:</b> Pre-sanding of wood surfaces</p> <p><b>Impregnation as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b>Primer:</b> with <b>Sikkens Cetol WF 761 semi matt</b></p> <p>in desired color (wet layer thickness 40 - 60 µm)</p> <p><b>Intermediate sanding</b></p> <p><b>Mid-coat:</b> with <b>Sikkens Cetol WF 761 semi matt</b></p> <p>in desired color (wet layer thickness 40 - 60 µm)</p> <p><b>Top-coat:</b> with <b>Sikkens Cetol WF 761 semi matt</b></p> <p>in desired color (wet layer thickness 40 - 60 µm)</p> <p>After installation, coat all end-grain and cut areas twice alternatively with <b>Sikkens Cetol WF 761 semi matt</b></p> <p><b>The total dry coat thickness must be at least 40 - 60 µm.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				

Ref No.	Units	Object	Amount per unit		Amount	
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		<p><b>Dimensionally non-stable wooden elements (e.g. decking, garden furniture)</b></p> <hr/> <p><b>Translucent system</b> (Standard-system)</p> <hr/> <p><b>Preparation of the substrate:</b> Pre-sanding of wood surfaces</p> <p><b><u>Impregnation</u> as per DIN 68 800 Part 3:</b> All wooden parts with <b>Sikkens Cetol WV 880 BPD</b></p> <p><b><u>Primer:</u></b> with <b>Sikkens Cetol WF 771 matt</b></p> <p><b>Intermediate sanding</b></p> <p><b><u>Mid-coat:</u></b> with <b>Sikkens Cetol WF 771 matt</b></p> <p><b><u>Top-coat:</u></b> with <b>Sikkens Cetol WF 771 matt</b></p> <p>After installation, coat all end-grain and cut areas twice with <b>Sikkens Kodrin WV 456 *</b> alternatively with <b>Sikkens Cetol WF 771 matt *</b></p> <p><b>The first coating on untreated wood should be painted 3 times.</b> <b>To maintain the color of the coating, an annual revision of the coated surface with Cetol WF 771 is recommended / might be necessary, depending on the weathering.</b></p> <p>* Delete non-applicable product as appropriate.</p> <p>For additional product information and processing instructions, please refer to the current Technical Data Sheets.</p>				