



Care & maintenance Profile wood

Instructions for care and maintenance of profile wood based on the recommendations by Germany's Federal Committee for Paints and Asset Protection

Even given the most careful industrial coating with Sikkens Wood Coatings products, and depending on the load, there is always the right time for inspection, and care and maintenance coating, to ensure the functionality, protection and appearance of the coated surface.

1. Cleaning of surfaces

Use a neutral, general-purpose cleaner to clean the building elements. Cleaners containing aggressive substances, solvents or abrasives must not be used as they can damage the surface.

2. Care and maintenance coating

Exterior wood components are stressed by moisture, rapid temperature changes, thermal stress, and exposure to sunlight. This makes it important to care for and maintain these components in line with local loads, with opaque coating materials or clear woodstains.

The surfaces including the cut edges and end grain areas need to be checked in good in time, e.g., annually and reworked if needed. Damaged areas must be reworked immediately. Depending on the building situation, we recommend re-applying clear woodstains every 2-3 years and opaque coatings after 3-5 years. The following environmentally-friendly, water-thinnable maintenance products are available for this purpose.

3. Preliminary remarks on care and maintenance

Tools	Sandpaper (grain size 200/220) or abrasive pads (Scotchbrite) as applicable. Stain or lacquer brushes for acrylic resin products. Short-haired mohair plastic roller for surface work with opaque paints.
Preparing the substrate	First, clean the coating. Then, if the coating is intact (no cracks, no flaking), lightly sand and clean the surface. Wood joints, check the end grain areas. Remove nonbearing coatings professionally and completely over the whole area, e.g., by sanding. Then clean the substrate. The surface to be processed must be sound, and capable of being painted.
Processing	For processing of water-thinnable products, the material, surface and ambient temperature must be 15 ° C - 25 ° C.
Craftsmanship	All maintenance coating work must be performed on the entire area. To achieve surfaces without obvious transitions, profile boards must be coated over their full-length (not working across the grain direction of the profile boards).

4. We recommend the following Sikkens products for maintenance work:



sikkens
WOOD COATINGS

Passion for wood

Care & maintenance Profile wood

Maintenance of intact surfaces

(coating with woodstains)

Once, possibly twice, with Cetol WF 761 in the corresponding color

(opaque coating)

Once, possibly twice, with Rubbol WF 361 in the corresponding color

Repair work (new paint jobs, coating completely removed)

(coating with woodstains)

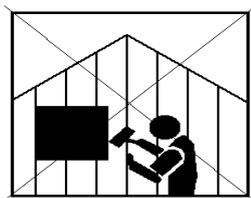
1. Impregnate with Cetol WV 885 BPD+ (raw outdoor building elements, as per DIN 68800)
2. Primer coat Cetol WF 761
3. Mid coat Cetol WF 761
4. Topcoat Cetol WF 761

(opaque coating)

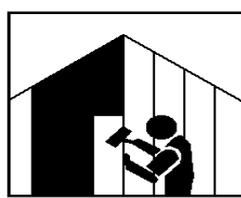
1. Impregnate with Cetol WV 885 BPD+ (raw outdoor building elements, as per DIN 68800)
2. Primer coat Rubbol WF 361
3. Mid coat Rubbol WF 361
4. Topcoat Rubbol WF 361

All maintenance and repair coatings, and the necessary preparatory work, is always driven by the requirements for the property; for example, it must be suitable for the substrate condition, the construction and the requirements faced by the surface, and the work must be carried out professionally.

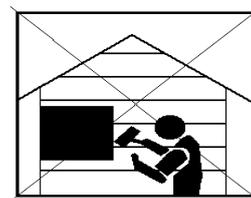
The information provided above does not claim to be exhaustive, and is to be understood as a possible example. Due to the large amount of substrates and object conditions, the user is obligated to ensure that the Sikkens Wood Coatings materials are suitable for their intended use under the respective object conditions, and to correspondingly process them in line with the applicable state-of-art. These recommendations for care and maintenance do not constitute contractual legal relationship, and do not form the basis for legal claims.



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